

Gentlemen:

We are pleased to provide the fourth in a series of Monthly Progress Reports covering the effort expended on subject contract during the period November 2nd to December 1st, 1964.

In the area of research, pressure drop tests through standard P.V.C. piping and fittings were completed. Comparative tests with stainless steel piping and sanitary type fittings were temporarily suspended, pending research to ascertain if accurate data is available from manufacturers of this equipment.

Tests were commenced on liquid bearings to explore the complex interrelationship of inlet pressure, slot width, inlet-to-plenum area ratios and waterfall profile, with the objective of setting up design criteria for self-centering bearings using the crown effect. One significant finding on a narrow prototype liquid bearing, whose cross-sectional configuration was rectangular with a half-round section in the plenum-slot area, was that the slot pressure profile was substantially independent of the slot width.

When the waterfall pressure profile experiment was repeated on a smooth-walled tube of circular cross-section, the pressure pattern was almost flat throughout the 9 1/2 inch length of the slot. This clearly indicates the need for a series of experiments in which the opaque liquid bearing tube body is replaced with transparent methacrylate and provisions made for introducing tracer streams to mark the flow pattern. From this information, it is hoped that a mathematical derivation can be developed for a scientifically-designed equalizer to produce a self-centering crown-effect liquid bearing.

During the week of	of November	16th to	November November	20th a	visit	was	paid	to th:	is
establishment by							A br	iefin	g

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on the manning of the program, assignment control and program content was
given. A schedule of erection of the clean room was also presented. Mr.
summarized the program content as being satisfactory, but stated
his opinion that due to a slow start after signing of the contract, an accel-
erated effort should be instituted to recover lost time.

In acknowledgment of statement, the following program has been compiled.

- 1. Assessment of film drag parameters.
- 2. Research into liquid bearings to obtain optimum configuration of slots, diameters, pressures and flows, etc.
- 3. On the basis of results of Items 1 and 2 to design, construct and test a liquid bearing.
- 4. To evaluate, construct and test a tank with integral temperature control, complete with demonstration bearings, and power supply as a self-contained module.
- 5. Determination of maximum processing rates at elevated temperatures for processing of standard aerial films to provide data for tank and temperature control equipment design.

The objective of the above accelerated program is to produce a sample modular clean room type tank complete with bearings and temperature control, together with all technical data essential to proving its operational and functional performance. This program will be proceeded with immediately unless instructions to the contrary are received.

The program is now actively staffed by the following personnel.

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Research Manager Senior Staff Engineer Senior Staff Engineer from other duties Nov. 30th, 1964) Associate Photographic Engineer Design Engineer-attached to program for specific task.

(Cont'd)

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Three flip charts showing the complete program breakdown are in the course of preparation and will be forwarded under separate cover on or before December 10th, 1964.

The majority of all components necessary for erection of the clean room have been received, assembly of the floor structure has been commenced, and it is anticipated that the schedule will be adhered to.

Funds committed or expended to date are approximately If you should have any questions or desire further information, please do not hesitate to contact us.

Very truly yours,

MCM/bls



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